

O00008000 (TEXTGRAVUR)

N1

#100=#20 (TIEFENZUSTELLUNG)  
#502=#11 (TEXTHOEHE)  
#500=3 (ZAEHLER)  
#501=[#502]/10 (SKALIERFAKTOR SCHRIFTHOEHE)

#101=#5341 (AGP X AUSLESEN)  
#102=#5342 (AGP Y AUSLESEN)  
#103=#5343 (AGP Z AUSLESEN)  
#111=#101+#24 (NP-VERSCHIEBUNG X BERECHNEN)  
#112=#102+#25 (NP-VERSCHIEBUNG Y BERECHNEN)  
#113=#103+#26 (NP-VERSCHIEBUNG Z BERECHNEN)

#5221=#111 (G54 X)  
#5222=#112 (G54 Y)  
#5223=#113 (G54 Z)

N2

T#23 T0 M6  
G90 G94 G54 G0 X0. Y0. Z#1 F#9 S#19 M3 M8  
G51 X0. Y0. P#501

N3 ( ZEICHEN 1 / T )  
GOTO 1019  
N4 ( ZEICHEN 2 / E )  
GOTO 1004  
N5 ( ZEICHEN 3 / S )  
GOTO 1018  
N6 ( ZEICHEN 4 / T )  
GOTO 1019  
N7 ( ZEICHEN 5 / LEER ZEICHEN )  
GOTO 1054  
N8 ( ZEICHEN 6 / 1 )  
GOTO 1026  
N9 ( ZEICHEN 7 / NEUE ZEILE )  
GOTO 1055  
N10 ( ZEICHEN 8 / T )  
GOTO 1019  
N11 ( ZEICHEN 9 / E )  
GOTO 1004  
N12 ( ZEICHEN 10 / S )  
GOTO 1018  
N13 ( ZEICHEN 11 / T )  
GOTO 1019  
N14 ( ZEICHEN 12 / LEER ZEICHEN )  
GOTO 1054  
N15 ( ZEICHEN 13 / 2 )  
GOTO 1027  
N16 ( ZUM ENDE SPRINGEN )  
GOTO 999

N999  
G50  
M99

N1000 (A)  
G54 X0 Y0

G0 X0.000 Y0.000 Z2.000  
G1 Z-#100  
G1 X2.500 Y9.286  
G1 X5.000 Y0.000  
G0 Z2.000  
G0 X4.231 Y2.857  
G1 Z-#100  
G1 X0.769  
G0 Z2.000  
G0 X7.143 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1001 (B)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G1 X2.143  
G2 X3.929 Y7.500 I0.000 J-1.786  
G1 Y6.786  
G2 X2.143 Y5.000 I-1.786 J0.000  
G1 X0.000  
G1 X2.143  
G2 X4.286 Y2.857 I0.000 J-2.143  
G1 Y2.143  
G2 X2.143 Y0.000 I-2.143 J0.000  
G1 X0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1002 (C)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X4.286

G1 Z-#100  
G1 X1.786  
G2 X0.000 Y1.786 I0.000 J1.786  
G1 Y7.500  
G2 X1.786 Y9.286 I1.786 J0.000  
G1 X4.286  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1003 (D)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G1 X2.500  
G2 X4.286 Y7.500 I0.000 J-1.786  
G1 Y1.786  
G2 X2.500 Y0.000 I-1.786 J0.000  
G1 X0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1004 (E)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X3.571  
G1 Z-#100  
G1 X0.000  
G1 Y9.286  
G1 X3.571  
G0 Z2.000  
G0 X2.143 Y5.000  
G1 Z-#100  
G1 X0.000  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1005 (F)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G1 X3.571  
G0 Z2.000  
G0 Y5.000  
G1 Z-#100  
G1 X0.000  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1006 (G)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X2.857 Y5.000  
G1 Z-#100  
G1 X4.286  
G1 Y0.000  
G1 X1.786  
G2 X0.000 Y1.786 I0.000 J1.786  
G1 Y7.500  
G2 X1.786 Y9.286 I1.786 J0.000  
G1 X4.286  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1007 (H)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G0 Z2.000  
G0 Y5.000  
G1 Z-#100  
G1 X4.286  
G0 Z2.000  
G0 Y9.286

G1 Z-#100  
G1 Y0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1008 (I)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G0 Z2.000  
G0 X2.143 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1009 (J)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 X1.786  
G3 X3.571 Y1.786 I0.000 J1.786  
G1 Y9.286  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1010 (K)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G0 Z2.000  
G0 Y4.286  
G1 Z-#100  
G1 X4.286 Y9.286  
G0 Z2.000  
G0 X1.786 Y6.369  
G1 Z-#100

G1 X4.286 Y0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1011 (L)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X2.857  
G1 Z-#100  
G1 X0.000  
G1 Y9.286  
G0 Z2.000  
G0 X5.000 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1012 (M)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G1 X2.857 Y4.286  
G1 X5.714 Y9.286  
G1 Y0.000  
G0 Z2.000  
G0 X7.857

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1013 (N)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G1 X4.286 Y0.000  
G1 Y9.286  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1014 (O)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y2.143  
G1 Z-#100  
G1 Y7.143  
G2 X4.286 Y7.143 I2.143 J0.000  
G1 Y2.143  
G2 X0.000 Y2.143 I-2.143 J0.000  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1015 (P)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G1 X2.500  
G2 X4.286 Y7.500 I0.000 J-1.786  
G1 Y6.071  
G2 X2.500 Y4.286 I-1.786 J0.000  
G1 X0.000  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1016 (Q)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y2.143  
G1 Z-#100  
G1 Y7.143  
G2 X4.286 Y7.143 I2.143 J0.000  
G1 Y2.143  
G2 X0.000 Y2.143 I-2.143 J0.000  
G0 Z2.000

G0 X2.143  
G1 Z-#100  
G1 X4.286 Y0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1017 (R)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 Y9.286  
G1 X2.500  
G2 X4.286 Y7.500 I0.000 J-1.786  
G1 Y6.071  
G2 X2.500 Y4.286 I-1.786 J0.000  
G1 X0.000  
G0 Z2.000  
G0 X2.500  
G1 Z-#100  
G1 X4.286 Y0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1018 (S)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y0.857  
G1 Z-#100  
G3 X2.544 Y0.026 I2.143 J2.250  
G3 X3.506 Y3.594 I-0.258 J1.984  
G1 X0.780 Y5.691  
G2 X1.741 Y9.260 I1.220 J1.585  
G2 X4.285 Y8.429 I0.401 J-3.081  
G0 Z2.000  
G0 X6.428 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1019 (T)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X2.143  
G1 Z-#100  
G1 Y9.286  
G0 Z2.000  
G0 X0.000  
G1 Z-#100  
G1 X4.286  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1020 (U)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y9.286  
G1 Z-#100  
G1 Y2.143  
G3 X4.286 Y2.143 I2.143 J0.000  
G1 Y9.286  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1021 (V)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y9.286  
G1 Z-#100  
G1 X2.500 Y0.000  
G1 X5.000 Y9.286  
G0 Z2.000  
G0 X7.143 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1022 (W)

G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y9.286  
G1 Z-#100  
G1 X2.143 Y0.000  
G1 X3.929 Y6.429  
G1 X5.714 Y0.000  
G1 X7.857 Y9.286  
G0 Z2.000  
G0 X10.000 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1023 (X)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 X5.000 Y9.286  
G0 Z2.000  
G0 X0.000  
G1 Z-#100  
G1 X5.000 Y0.000  
G0 Z2.000  
G0 X7.143

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1024 (Y)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X2.500  
G1 Z-#100  
G1 Y5.000  
G1 X0.000 Y9.286  
G0 Z2.000  
G0 X2.500 Y5.000  
G1 Z-#100  
G1 X5.000 Y9.286  
G0 Z2.000  
G0 X7.143 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]

GOTO #500

N1025 (Z)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X4.286  
G1 Z-#100  
G1 X0.000  
G1 X4.286 Y9.286  
G1 X0.000  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1026 (1)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y7.143  
G1 Z-#100  
G1 X2.143 Y9.286  
G1 Y0.000  
G0 Z2.000  
G0 X4.286

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1027 (2)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y7.857  
G1 Z-#100  
G2 X3.826 Y5.989 I2.020 J-0.714  
G1 X0.000 Y0.000  
G1 X4.286  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1028 (3)

G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y9.286  
G1 Z-#100  
G1 X1.429  
G2 X3.214 Y7.500 I0.000 J-1.786  
G1 Y6.786  
G2 X1.429 Y5.000 I-1.786 J0.000  
G1 X0.714  
G1 X1.786  
G2 X3.571 Y3.214 I0.000 J-1.786  
G1 Y1.786  
G2 X1.786 Y0.000 I-1.786 J0.000  
G1 X0.000  
G0 Z2.000  
G0 X5.714

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1029 (4)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X1.786 Y9.286  
G1 Z-#100  
G1 X0.000 Y2.143  
G1 X2.857  
G1 Y0.000  
G1 Y4.286  
G1 Y2.143  
G1 X4.286  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1030 (5)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 X1.786  
G3 X3.571 Y1.786 I0.000 J1.786  
G1 Y3.214  
G3 X1.786 Y5.000 I-1.786 J0.000  
G1 X0.000

G1 Y9.286  
G1 X3.214  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1031 (6)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X3.214 Y9.286  
G1 Z-#100  
G3 X0.000 Y3.516 I3.571 J-5.770  
G1 Y2.143  
G3 X4.286 Y2.143 I2.143 J0.000  
G1 Y3.214  
G3 X2.500 Y5.000 I-1.786 J0.000  
G1 X0.164  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1032 (7)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y7.857  
G1 Z-#100  
G1 Y9.286  
G1 X4.286  
G1 X1.786 Y0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1033 (8)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X2.143  
G1 Z-#100

G2 X0.000 Y2.143 I0.000 J2.143  
G1 Y2.857  
G2 X2.143 Y5.000 I2.143 J0.000  
G3 X3.929 Y6.786 I0.000 J1.786  
G1 Y7.500  
G3 X0.357 Y7.500 I-1.786 J0.000  
G1 Y6.786  
G3 X2.143 Y5.000 I1.786 J0.000  
G2 X4.286 Y2.857 I0.000 J-2.143  
G1 Y2.143  
G2 X2.143 Y0.000 I-2.143 J0.000  
G0 Z2.000  
G0 X6.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1034 (9)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X1.071  
G1 Z-#100  
G3 X4.286 Y5.770 I-3.571 J5.770  
G1 Y7.143  
G3 X0.000 Y7.143 I-2.143 J0.000  
G1 Y6.071  
G3 X1.786 Y4.286 I1.786 J0.000  
G1 X4.121  
G0 Z2.000  
G0 X6.429 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1035 (0)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X2.143  
G1 Z-#100  
G2 X0.852 Y0.816 I0.000 J1.429  
G2 X0.852 Y8.469 I8.067 J3.826  
G2 X3.434 Y8.469 I1.291 J-0.612  
G2 X3.434 Y0.816 I-8.067 J-3.826  
G2 X2.143 Y0.000 I-1.291 J0.612  
G0 Z2.000  
G0 X6.429

```
#5221=#5021
#5222=#5022
#500=[#500+1]
GOTO #500
```

```
N1036 (PUNKT)
G54 X0 Y0
```

```
G0 X0 Y0 Z2.000
G1 Z-#100
G0 Z2.000
G0 X2.143
```

```
#5221=#5021
#5222=#5022
#500=[#500+1]
GOTO #500
```

```
N1037 (DOPPELPUNKT)
G54 X0 Y0
```

```
G0 X0 Y0 Z2.000
G0 Y1.429
G1 Z-#100
G0 Z2.000
G0 Y5.000
G1 Z-#100
G0 Z2.000
G0 X2.143 Y0.000
```

```
#5221=#5021
#5222=#5022
#500=[#500+1]
GOTO #500
```

```
N1038 (KOMMA)
G54 X0 Y0
```

```
G0 X0 Y0 Z2.000
G0 Y-1.429
G1 Z-#100
G1 X0.714 Y0.000
G0 Z2.000
G0 X2.857
```

```
#5221=#5021
#5222=#5022
#500=[#500+1]
GOTO #500
```

```
N1039 (PUNKTKOMMA)
G54 X0 Y0
```

G0 X0 Y0 Z2.000  
G0 Y-1.429  
G1 Z-#100  
G1 X0.714 Y0.000  
G0 Z2.000  
G0 Y4.286  
G1 Z-#100  
G0 Z2.000  
G0 X2.857 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1040 (PLUS)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y3.214  
G1 Z-#100  
G1 X3.571  
G0 Z2.000  
G0 X1.786 Y5.000  
G1 Z-#100  
G1 Y1.429  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1041 (UND)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X5.000  
G1 Z-#100  
G1 X1.429 Y6.567  
G2 X4.079 Y6.115 I1.523 J0.933  
G1 X1.241 Y3.804  
G3 X4.109 Y0.628 I1.353 J-1.661  
G1 X6.166 Y2.684  
G0 Z2.000  
G0 X8.309 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1042 (BINDESTRICH)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y3.214  
G1 Z-#100  
G1 X3.571  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1043 (SLASCH)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G1 X5.000 Y9.286  
G0 Z2.000  
G0 X7.143 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1044 (STERN)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y1.429  
G1 Z-#100  
G1 X3.571 Y5.000  
G0 Z2.000  
G0 X0.000  
G1 Z-#100  
G1 X3.571 Y1.429  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1045 (KLAMMER AUF)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X0.714 Y-0.714

G1 Z-#100  
G2 X0.714 Y9.286 I17.143 J5.000  
G0 Z2.000  
G0 X2.857 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1046 (KLAMMER ZU)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y-0.714  
G1 Z-#100  
G3 X0.000 Y9.286 I-17.143 J5.000  
G0 Z2.000  
G0 X2.143 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1047 (ISTGLEICH)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y1.786  
G1 Z-#100  
G1 X3.571  
G0 Z2.000  
G0 X0.000 Y4.643  
G1 Z-#100  
G1 X3.571  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1048 (ANFUEHRUNGSZEICHEN)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y7.857  
G1 Z-#100  
G1 X0.714 Y9.286  
G0 Z2.000  
G0 X2.857

G1 Z-#100  
G1 X2.143 Y7.857  
G0 Z2.000  
G0 X5.000 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1049 (AUSRUFZEICHEN)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G1 Z-#100  
G0 Z2.000  
G0 Y2.143  
G1 Z-#100  
G1 Y9.286  
G0 Z2.000  
G0 X2.143 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1050 (FRAGEZEICHEN)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X1.786  
G1 Z-#100  
G0 Z2.000  
G0 Y2.143  
G1 Z-#100  
G1 Y2.682  
G2 X3.125 Y5.470 I3.571 J0.000  
G3 X0.000 Y8.327 I-1.339 J1.673  
G0 Z2.000  
G0 X5.714 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1051 (PROZENT)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X1.786 Y9.286  
G1 Z-#100

G2 X1.786 Y9.286 I0.000 J-1.786  
G0 Z2.000  
G0 Y0.000  
G1 Z-#100  
G1 X7.500 Y9.286  
G0 Z2.000  
G0 Y0.000  
G1 Z-#100  
G2 X7.500 Y0.000 I0.000 J1.786  
G0 Z2.000  
G0 X11.429

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1052 (ECKKLAMMER AUF)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 X1.429 Y-0.714  
G1 Z-#100  
G1 X0.000  
G1 Y9.286  
G1 X1.429  
G0 Z2.000  
G0 X3.571 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1053 (ECKKLAMMER ZU)  
G54 X0 Y0

G0 X0 Y0 Z2.000  
G0 Y-0.714  
G1 Z-#100  
G1 X1.429  
G1 Y9.286  
G1 X0.000  
G0 Z2.000  
G0 X3.571 Y0.000

#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500

N1054 (LEER)  
G54 X0 Y0

```
G0 X0 Y0 Z2.000  
G0 X10.00
```

```
#5221=#5021  
#5222=#5022  
#500=[#500+1]  
GOTO #500
```

```
N1055 (NEUE ZEILE)  
#5221=0  
#5222=0
```

```
G0 X0 Y-14. Z2.000
```

```
#500=[#500+1]  
GOTO #500
```